

CIGARETTE SPECIFICATION

STOCKTON STREET
BEST BUY LIGHTS KS MENTHOL SP /& Famous Value /& F&L
BRAND CODE-BAH1 (STD) /& 6060 /& FAB1

EFFECTIVE DATE: 01/13/92
STANDARD PRODUCTION

CIGARETTE LENGTH	:	84.0	MM	FTC TAR	:	11.0	MG/CIGT	.10.0	-	12.0
TOBACCO ROD CIRCUM.	:	21.80	MM	FIELD MENTHOL	:	.45	MG/CIGT	.40	-	.50
TOBACCO ROD LENGTH	:	57.0	MM	FRESH MENTHOL	:	.55	MG/CIGT	.50	-	.60
FILTER LENGTH	:	27.0	MM							
TIPPING LENGTH	:	32.000	MM							
TOTAL R.T.D.	:	4.90	IN. H2O							
DILUTION TARGET	:	15.0	+/-	5.0	%					

TIPPING PAPER : 64MM X 3500M LWT SCRNL KC 265M2 12-013-A LASER PERF.

GLUE ROLLER/
TIPPING INFORMATION : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG
: BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-A PVA 62-050-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A

STD. FILLER - PACK O.V.: ABBII - 13.00% BASIC MENTHOL SP

*** NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION ***

CIGARETTE PAPER : 27.25MM X 6700M 27CU/0.6% (100% WOOD) 10-403-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #1-376 (MARK 8) 60-906-A
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : CIGI PAPER PERMEABILITY CHGD FROM 22CU/0.6%: PM
: CODE: 10-372-A U/R H/10-402-A TO 27CU/0.6%; PM CODE:
: 10-403-A TO DECREASE TAR DELIVERY. NO WEIGHT
: CHANGE. OK TO MIX.

PREPARED BY : C. F. VEALEY PRINTING DATE : 1/07/92
PREPARATION DATE : 1/07/92 PRINTING TIME : 17124120

APPROVED BY: E. R. Wall SUPERSEDES SPECIFICATION DATED: 6/19/91

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